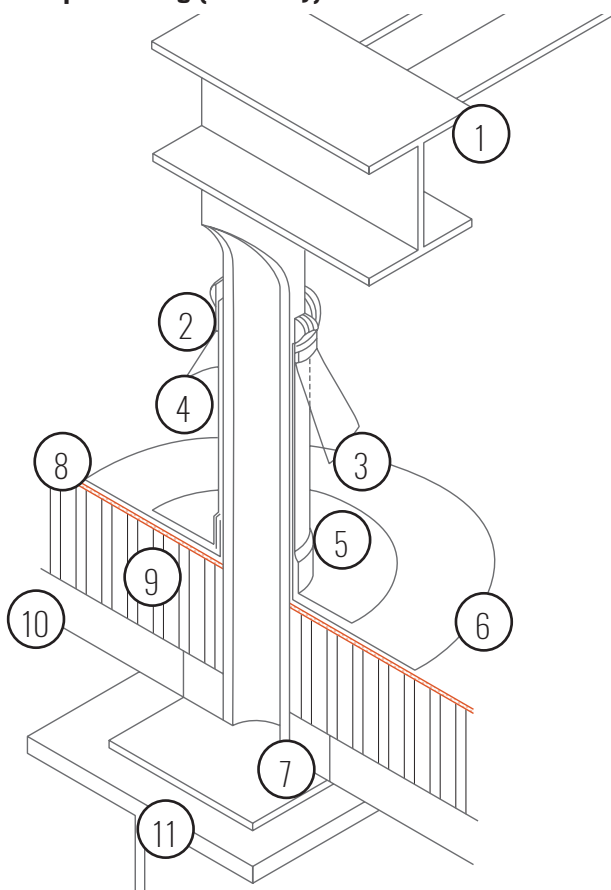


## EQUIPMENT SUPPORT STAND WITH PRE-FABRICATED PVC FLASHING AND RAIN COLLAR

1. Structural Frame (by others)
2. True Seal™ Caulking
3. Stainless Steel Pipe Clamp
4. 1/4" (6mm) Vertical Clearance to Rain Collar
5. Watertight Sheet Metal Rain Collar
6. True Seal™ Pre-fabricated Pipe Flashing (Cut-away)
7. Equipment Support Stand Metal Flashing (by others)
8. True Seal™ Membrane
9. Approved True Seal™ Insulation and/or Cover Board
10. Roof Deck
11. Equipment Support Stand



### Notes:

- Please refer to the True Seal™ Specification Manual for approved insulations and cover boards
- Mechanical securement of field membrane under prefabricated flashing with True Seal™ approved fasteners applies at a rate of 6 per pre-fabricated pipe flashing (minimum).
- Securement must be into the top flutes where applied over steel deck.
- Target patch 36" x 36" must be installed before pre-fabricated pipe flashing installation where securement fasteners and outside plate edge is less than 3" from pipe flashing field seam.
- There must be a 1/4" (6mm) vertical clearance between the rain collar and top of equipment support stand metal flashing to allow for vertical expansion and contraction.
- Equipment support stand metal flashing must be secured with a minimum of 4 True Seal™ fasteners into the top of the steel deck (where applicable)
- Target patch (36" x 36") with T-patches must be installed where Prefabricated Pipe Flashing traverses through a field seam.
- Target patch must be completely welded with field seams on all sides.
- True Seal™ caulking must be present between the True Seal™ pre-fabricated pipe flashing and equipment support stand metal flashing as well as in the stainless steel pipe clamp and rain collar assembly secured to the equipment support stand.
- Additional clamp (not in illustration) is required at the True Seal™ pre-fabricated pipe flashing and equipment support stand metal flashing.
- Please contact the True Seal™ Technical Department for clarifications or questions at [tech@true-seal.com](mailto:tech@true-seal.com)