

MILLENNIUM ONE STEP™ MULTI-BEAD & MULTI-BEAD PLUS PRODUCT DATA SHEET

1-888-824-4455 | info@true-seal.com | www.true-seal.com



FEATURES:

- MBA applies 4 beads of adhesive simultaneously
- MBA Plus has 13 cartridge capacity
- Battery powered
- Low maintenance
- Fastest method of installing rigid insulation

BENEFITS:

- Install up to 6 squares in less than 2 minutes
- Install adhesive from 12" o.c. up to full coverage
- No cords or generators required
- No work delays due to equipment failure
- Lower installed cost

SAFETY:

Protective equipment such as safety glasses and protective gloves must be worn when operating or servicing the MBA and MBA Plus applicators

Under no circumstances should any acid or corrosive chemicals be used in the machines. The electrical circuitry is not of explosion proof design and should not be used in any environment requiring such a design.

The MBA and MBA Plus applicator should never be actuated when the outlet tip of the adhesive cartridge(s) is blocked or restricted by cured adhesive, any object or some part of the body.

Prior to working with this or any product consult product label and Material Safety Data Sheet (MSDS) for necessary health and safety precautions.

*U.S. Patent Nos. 7,056,556; D501,855

DESCRIPTION:

The patented One Step™ Multi-Bead (MBA) and Multi-Bead Plus (MBA Plus) are battery powered adhesive applicators designed to be used with Millennium One Step™ adhesives. The One Step™ MBA applicator is a four cartridge port adhesive applicator designed for One Step™ Foamable Adhesive cartridges. The One Step™ MBA Plus applicator is a 13 cartridge port adhesive applicator designed for One Step™ Insulation and Hurricane Force® Membrane Adhesive cartridges.

START UP:

- 1. Make sure batteries are fully charged. If battery is not fully charged, charge until display confirms that it is fully charged. Plug charger into electrical outlet. Connect the battery to the charger (for MBA: black connector to black connector, red connector to red connector; for MBA Plus: gray connecting terminal from charger to gray terminal on battery). Make sure 2/6/10 button is depressed to activate the charging process. The indicator lights on the charger will display the status of the battery.
- 2. Install fully charged battery into battery compartment and connect the terminals.
- 3. Test the MBA by depressing the trigger switch. Make sure all plungers are functional. To activate the return, pull firmly on the return handle. To test the MBA Plus turn the "Dispense/Retract" dial to the "dispense" position and depress the trigger switch. Make sure all plungers are functional. To activate the return, turn "Dispense/Retract" dial to "Retract" position; the plungers will retract automatically.
- 4. Prepare Millennium One Step™ adhesive cartridges by removing the molded tips from the threaded mixing head, and attach the provided One Step™ mixing nozzle.
- 5. Load cartridges, and ensure that each cartridge is firmly in place.
- 6. Position applicator where adhesive is to be dispensed and the insulation or membrane is to be installed.
- 7. Begin dispensing adhesive by depressing trigger switch, and pull applicator at a rate which will put down adhesive beads 1/4" to 1/2" (0.6cm to 1.3cm) wide.
- 8. When finished dispensing cartridges in their entirety, pull return handle until plungers have completely retracted. On the MBA Plus set the "Dispense/ Retract" dial to "retract" position. Remove empty cartridges.



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PACKAGING:

Patented One Step™ Multi-Bead and Multi-Bead Plus applicators include:

North America

Description Part #
Multi-Bead EQ-MBA
Multi-Bead Plus EQ-MBAP

Europe, CIS, and Middle East

Description Part #
Multi-Bead EQ-MBAEU
Multi-Bead Plus EQ-MBAPEU

2 rechargeable batteries1 battery charger

AVAILABLE ACCESSORIES/PARTS:

Patented One Step™ Multi-Bead:

- 7 AH replacement battery
- 12 AH replacement battery
- Replacement battery holder for larger 12 AH battery
- AC to DC power converter
- Front replacement wheels
- Rear replacement wheels
- Replacement trigger switch

Patented One Step™ Multi-Bead Plus:

- 40 AH replacement battery
- Front replacement wheels
- Rear replacement wheels
- Replacement trigger switch

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SHUT DOWN AND EXTENDED BREAKS:

- 1. If dispensing needs to be interrupted, release the trigger switch and briefly pull back the return mechanism on the MBA, or turn the "Dispense/Retract" dial on the MBA Plus to relieve pressure form the cartridges.
- 2. If dispensing is interrupted for more than a few minutes, the static mixing nozzles will need to be replaced with new nozzles.
- 3. If battery's charge is used up during dispensing, simply replace with alternate battery and begin charging spent battery.
- 4. At the end of each day, recharge both batteries for use the following day.

MAINTENANCE INSTRUCTIONS:

- Keep all moving parts free of adhesive or debris.
- Do not allow adhesive to build up on the plungers or plunger rods.
- Always maintain a clean surface where the cartridges are placed. Debris can cause the cartridges to tilt and malfunction.
- Wheels should remain free of adhesive to provide smooth travel.
 Wheels can be covered with a layer of tape to ensure quick removal of adhesive buildup.
- The battery should be completely charged prior to use.
- For faster charge times, do not allow battery to fully discharge.
 A partially discharged battery will charge more quickly than a fully discharged battery.
- Slow charging at 2 amps overnight will promote longer battery life than rapid charging at 10 amps. Batteries carry a 90-day warranty.
- The electric actuator is not serviceable by the user. Do not attempt to open the actuator case. Opening the actuator case will void all warranties.
- Always use four cartridges in the MBA applicator. Uneven pressure
 can damage the applicator. If fewer than four beads of adhesive are
 required, use the Millennium One Step™ Battery Powered Applicator.
- Always use a minimum of four equally fi lled and spaced cartridges in the One Step™ MBA Plus applicator. Failure to dispense less than four equally spaced cartridges can cause uneven pressure on the push rods and can lead to damage to the machine. If fewer than four beads of adhesive are required, use a single bead applicator.
- For the MBA Plus applicator place prepared cartridges in proper slots for desired bead spacing. Ensure each cartridge is set fi rmly in place with dark side (part B) placed in the up position.